HORNER SMARTSTACK EXACT-MODEL PRODUCT

HE800DIQ722

HE800DIQ722 is a Horner SmartStack metal mixed I/O module with 14 120 VAC inputs and 10 relay outputs. Match the exact module, AC input groups, relay coil supply, contact loads, isolation, terminal wiring, and OCS configuration before replacement.

PRODUCT FAMILY	PRODUCT TYPE
SmartStack Metal I/O	**14-Input / 10-Relay AC I/O Module**

Exact model configuration

CONFIGURATION FIELD	VERIFIED VALUE / CHECK
Displayed model	**HE800DIQ722**
Manufacturer	**Horner Automation**
Product family	**SmartStack Metal I/O**
Product type	**14-Input / 10-Relay AC I/O Module**
Input channels	**14**
Input range	**120-160 VAC**
Input frequency	**50/60 Hz**
Input response	**50 ms ON and 50 ms OFF**
Output channels	**10 relay**
Output commons	**2**
Contact rating	**250 VAC / 30 VDC maximum**
Resistive load	**3 A per output maximum**
Relay coil supply	**18-30 VDC**
Country of origin	**USA**

Application fit

- Use only with a documented compatible Horner OCS and SmartStack metal I/O installation.
- Match the complete catalog number, removable terminal, field supply, logic convention, and Cscape I/O map before replacement.
- Isolate field power as required, preserve wiring records, and validate every affected point before returning the machine to service.

PRODUCT-SPECIFIC REFERENCE	INSTALLATION NOTE
Horner MAN0315 identifies HE800DIQ722 as a 14-input 120 VAC and 10-relay-output SmartStack configuration.	Treat the input and relay contact circuits as separate energy domains, record commons and coil supply, isolate sources, verify protection, then perform controlled input and relay-output tests.

MODEL-SPECIFIC ENGINEERING REFERENCE

Before ordering HE800DIQ722

Use this page as a controlled procurement checklist. It does not replace the manufacturer instruction sheet, wiring drawing, approval certificate, or site safety procedure.

Ordering limits and selected values

CONFIGURATION FIELD	VERIFIED VALUE / CHECK
Manufacturer	**Horner Automation**
Product family	**SmartStack Metal I/O**
Product type	**14-Input / 10-Relay AC I/O Module**
Input channels	**14**
Input range	**120-160 VAC**
Input frequency	**50/60 Hz**
Input response	**50 ms ON and 50 ms OFF**
Output channels	**10 relay**
Output commons	**2**
Contact rating	**250 VAC / 30 VDC maximum**
Resistive load	**3 A per output maximum**
Relay coil supply	**18-30 VDC**
Country of origin	**USA**

Procurement checklist

- Match HE800DIQ722 and revision on the received unit.
- Record 14 AC inputs, three input commons, 10 relays, and two output commons.
- Verify 50/60 Hz input supply, relay coil supply, contact voltage, and load current.
- Confirm isolation practices, fusing, conductor segregation, grounding, and terminal condition.
- Function-test every input and relay output with approved safety and rollback controls.

DIRECT SALES INQUIRY

Send the full model **HE800DIQ722**, quantity, delivery country, and a clear nameplate or installed-module photo.

Sandy Lin | plcinfo@mooreplc.com | WhatsApp /Phone: +86 18020776786

Source and document status

Technical basis	Horner Automation HE800DIQ722 Data Sheet MAN0315 and SmartStack Metal I/O product page.
Publisher	Moore Automation - independent industrial automation supplier.
Document status	Independent product manual; not a manufacturer-issued datasheet, conformity certificate, or calibration certificate.
Important	Verify the complete nameplate, suffix, carrier or terminal hardware, wiring, approvals, and installed-system compatibility before ordering.