plcinfo@mooreplc.com | +86 18020776786

GE FANUC FIELD CONTROL EXACT-MODEL PRODUCT

IC670MDL331

IC670MDL331 provides eight 120 VAC discrete outputs arranged as four isolated groups of two. Each group has fuse-status indication and supports up to 2 A per point subject to the published module load limits.

PRODUCT FAMILY	PRODUCT TYPE
Field Control	**120 VAC 8-Point Isolated 2 A Output Module**

Exact model configuration

CONFIGURATION FIELD	VERIFIED VALUE / CHECK
Displayed model	**IC670MDL331**
Manufacturer	**GE Fanuc**
Product family	**Field Control**
Product type	**120 VAC 8-Point Isolated 2 A Output Module**
Output points	**8; four isolated groups of 2**
Rated voltage	**120 VAC**
Output range	**85 to 132 VAC, 47 to 63 Hz**
Point/group current	**2 A maximum**
Module current	**6 to 8 A maximum, subject to load rating**
Minimum load	**10 mA per point**
Voltage drop	**3 V maximum**
BIU current	**154 mA maximum**
Fuse	**5 x 20 mm, 3 A, 250 V slow acting per group**
Country of origin	**USA**

Application fit

- Use only in a documented compatible GE Fanuc Field Control station.
- Match the exact catalog number, terminal block, BIU revision, field supply and saved I/O configuration before replacement.
- Remove field power where required, preserve channel wiring, and complete point-by-point commissioning before return to service.

PRODUCT-SPECIFIC REFERENCE	INSTALLATION NOTE
IC670MDL331 eight AC outputs in four isolated two-point groups.	Confirm the four supplies/commons, group fuses, inrush loads, channel map and module derating.

MODEL-SPECIFIC ENGINEERING REFERENCE

Before ordering IC670MDL331

Use this page as a controlled procurement checklist. It does not replace the manufacturer instruction sheet, wiring drawing, approval certificate, or site safety procedure.

Ordering limits and selected values

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Procurement checklist

- Photograph the complete IC670MDL331 nameplate and hardware revision.
- Record the installed terminal block, BIU, slot and field-power arrangement.
- Back up the applicable I/O configuration, channel map, alarms and defaults.
- Verify wiring, polarity, isolation boundaries, grounding and protective devices.
- Commission every affected point and retain the signed test record.

DIRECT SALES INQUIRY

Send the full model **IC670MDL331**, quantity, delivery country, and a clear nameplate or installed-module photo.

Sandy Lin | plcinfo@mooreplc.com | WhatsApp /Phone: +86 18020776786

Source and document status

Technical basis	GE Fanuc Field Control I/O Modules User's Manual GFK-0826J (June 2002).
Publisher	Moore Automation - independent industrial automation supplier.
Document status	Independent product manual; not a manufacturer-issued datasheet, conformity certificate, or calibration certificate.
Important	Verify the complete nameplate, suffix, carrier or terminal hardware, wiring, approvals, and installed-system compatibility before ordering.